

turboSwim



from

The Spa Depot[®]

USER'S GUIDE

Congratulations!!!

You have purchased one of the finest above ground pools on the market. We at The Spa Depot have crafted your pool with your enjoyment and safety in mind. The following installation and user's guide contains important instructions and safety advice. Please read it carefully. If you have any questions, contact The Spa Depot.

Remember that children are fascinated with the pool and the water. Always lock your safety ladder in the up and locked position to prevent unwanted entry to the pool.

WARNING: The water in your TurboSwim Pool is shallow! NEVER dive or jump into a TurboSwim Pool, as serious injury could occur.

NEVER: Leave children or inexperienced swimmers alone in or near the pool.



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Pool Site Preparation

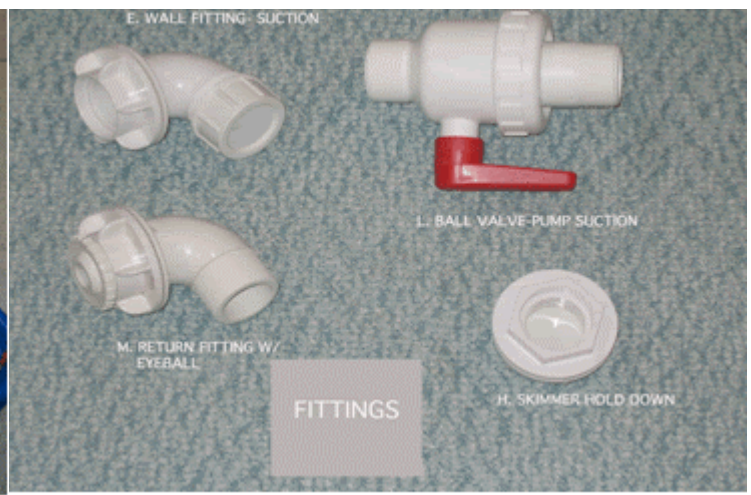
1. Start by surveying your yard to choose the best, level, location for your needs. Remember that you will need an appropriate GFCI Outdoor electrical outlet.
WARNING: Never locate your pool under power lines.
2. It is important that the area is level, free from rocks and other sharp objects, and the cleared area is 2ft larger all around the pool to make certain there is enough room to assemble your pool and for full extension of the legs.
3. Now, if there are any sprinkler heads under the pool area, cap them off. Then, fill all depressions and irregular surface contours with sand. If the ground is not level, it is important to take steps to create a level surface.
4. If the pool installation is on dirt, grass, sand or new concrete, it is recommended to place a plastic sheet or foam pad under your pool floor.
5. Your TurboSwim Pool is approximately 49" tall, when filled with water. Some localities do not require the homeowner to obtain any permits or to install a fence if the pool wall height is higher than 48". *HOWEVER, it is the homeowner's responsibility to meet all applicable safety/health codes and zoning regulations.*

Warning: Never install your Turbo Swim Pool under power lines-serious injury or death could result.

Warning: Shallow water! Never jump or dive into your swimming pool.

TURBOSWIM POOL PARTS LIST

- | | |
|--|------------------------------|
| A. Male Top Rail End Section Fitting (Rounded one end) | G. Floating Skimmer Weir |
| B. Middle Top Rail Section (Rounded one end) | H. Skimmer Hold Down |
| C. Female Top Rail Section | I. Skimmer Basket |
| D. Leg | J. Skimmer w/ hoses |
| E. Wall Fitting- Suction | K. Vacuum Adapter Plate |
| F. Hoses w/Threaded Nipple & Gasket | L. Ball Valve- Pump Suction |
| | M. Return Fitting w/ Eyeball |



TURBOSWIM POOL SET-UP

1. Getting Started- **Unfold your Pool so that the pool end with the pre-punched plumbing holes is nearest to your GFI Electrical outlet for the pump and filter system.**
Remember: The pool size stated is the size of the pool liner. You will need about 2 feet of additional ground space around the entire pool to allow for full pool leg extension. Caution: Electrical outlet will require GFI (ground fault interruption) protection.

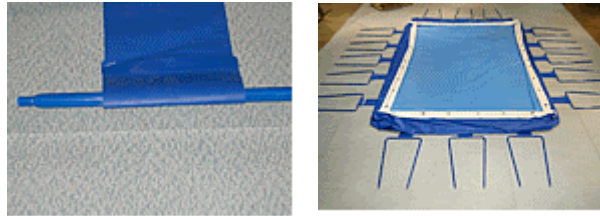


2. Start by first inserting one (1) Female End Section (C) through a slot located in each corner of the pool and into the white membrane top rail sleeve, followed by adding Middle Top Rail Sections (B), making certain to insert the Section (B) into the end of Section (C) and rotating this new section until the snap pin in the male end of each part, pops into the hole in the female companion section. Continue with this process until the last piece (male end piece) is inserted to complete that wall. Adjust the Top Rail pipe by rotating to align the holes in the Top Rail pipe with the holes in the Top Rail Membrane. Continue installing each Top Rail until all four walls are complete.



Be careful not to scrape the pool walls or floor with the sharp edges of the Top Rail pieces. On hot days, it helps to keep the metal top rail sections wet

- Distribute the Legs (D) around the perimeter of the pool. Next, insert one end of the Leg through the “pocket” at the end of the Foot Strap. Using soapy water, wet the lower “U” shaped part of the Leg. Then pull one of the ends of the Leg through the Foot Strap until the strap is centered in the base of the Leg. Continue inserting all the Legs, making certain not to miss any Foot Straps.



- Have one person, stand “inside” on the pool floor, and together lift the pool wall at the Top Rail. The person “outside” will rotate the a pool Leg upward, while pulling the Leg ends apart, and insert each of the top ends of the Leg into their corresponding hole through the Top Rail membrane and securely inserted into the hole in the metal Top Rail.
Note: when all Legs are inserted, the four pool walls will lean inward. This is normal, and will change when water fills the pool. Also, before, and while filling the pool with water, check to assure that ALL Legs are securely inserted into the metal Top Rail.



- Pull each Foot Strap away from the pool until it is tight and the Leg is angled away from the pool wall. This will help to reduce wrinkles in the pool floor when water is added.
- Now pull the short end wall Top Rails out so they are outside of the ends of the side wall Top Rails and lean on the ends of the side wall Top Rails to the inside.



- Each Rectangular TurboSwim comes complete with Footblocks (2 for each leg). Do not use these on concrete as the top rail will not fully extend. However, these footblocks are to be used on grass, dirt or other soft surfaces. Attach a footblock on each side of the footstrap of each leg, keeping the footstrap centered between the footblocks but not crimped by the footblock. Attach using the clips and screws provided, screwing into the holes closest to the footstrap. NOTE: The footblock should be set about one-half (1/2) inch into the ground to assure full wall extension when full of water. If the ground is too hard, you may need to dig down to allow the half inch. It may be necessary to adjust the footblock, during the filling process to assure that the footstrap is fully extended and that the footblock is recessed into the ground about a half inch. *ALSO: remember to check that all Legs are still securely inserted into the Top Rail.*



CIRCULATION SYSTEM INSTALLATION

1. Two (2) Wall Fittings and one (1) Skimmer Hold Down Fitting are supplied for your Turbo Swim Pool; one Wall Fitting is for the suction side (base of the corner at the Skimmer), and one is for the return side (feeding water back into the pool from the pump/filter). Each fitting comes with one (1) Rubber Gasket.
2. To install the Suction Fitting (E) at the lower corner hole, slide the Rubber Gasket on the male threaded area of the flanged end of the Wall Fitting. Now, insert the threaded portion of the flanged end through the hole from the outside of the Pool, then screw the female threaded flanged nut on the inside of the pool membrane. No Teflon tape or thread sealer is required.
3. Install the Skimmer Hold Down Fitting (H) in its corner location, above the suction fitting.
4. Install the Return Fitting (M), in the adjacent end wall, following the same instructions as Item 2 above, except the Eye-Ball Fitting (M) will be screwed on the inside of the pool wall.



5. Skimmer Installation- First install the blue hose on the bottom of the skimmer body. Use soapy water to aid in slipping the hose in place. The Skimmer (J) is located in the corner of the pool where the two fittings were placed from Items 2 & 3 above. The person inside the pool should, now, screw the hose at the bottom of the Skimmer into the lower hole Suction Fitting (E), and hand tighten, stopping when the short black hose lines up with the Hold Down Fitting (H) . No Teflon tape is required. Next, screw the short black hose from the side of the Skimmer into the Hold Down Fitting (H). To help this process, the fitting on the end of the hose will rotate to help screw into the Hold Down Fitting. Hand tighten. No Teflon tape is required.
6. Next insert the Skimmer Basket (I) into the Skimmer (J) with the open end up. Then slide the Floating Skimmer Weir (G) down over the Skimmer body (J). Note that the diameter of the Floating Weir is larger than the diameter of the Skimmer.
7. At this time, it is a good idea for the person inside of the pool to exit the pool.
8. Attach the Suction and Return hoses to the appropriate pool wall fittings, using a black gasket in each hose end. Be sure to install the Ball Valve (L) into the pump suction (leaf basket). Use of Teflon tape is recommended where the ball valve threads into the pump. Now, attach the blue hose to the Ball Valve.
9. Review the set up information provided by your pump and filter supplier and connect appropriate Hoses (F) to that equipment according to the pump supplier's instructions.
10. Assemble the ladder by following manufacturer's set up instructions. Install the ladder and make sure to securely attach the ladder to the Turbo Swim Pool.

FILLING AND STARTING YOUR POOL

1. Double check all fittings and hose connections, then begin adding water to your pool. When the depth has reached about 1", stop filling. Pull all foot straps to assure they are tight and that the foot is centered on the support base (wood or concrete). Also check all legs to assure they are fully inserted into the Wall Top Rail metal pipe. Begin refilling.
2. The pool is full when the water reaches a level about 3-4" from the Top Rail. This is easily identified when the water reaches the bottom of the Warning Labels welded on the white membrane inside the pool. Now you can plug in the circulating system. Make certain that the Ball Valve (L) is in the open position ("Tee" handle is parallel with the hose). You should be able to see water pulling down into the Skimmer and water should start to fill the pump basket.
3. At this time, open the air "bleed valve" on the filter tank to allow air trapped in the tank, to bleed out of the tank. When water begins to come out of the valve, close the valve. Follow the Pump and Filter manufacturer's instructions for its operation.
4. Affix the Warning Label on the top rail membrane adjacent to the Skimmer. If the Floating Weir and the internal basket of the Skimmer are removed, the resulting strong suction can trap hair or other body parts if they are inserted into the Skimmer. Due to this potential hazard, we are highly recommending that you affix the Warning Label.
5. ENJOY YOUR TURBOSWIM POOL.

NEVER WORK ON THE PUMP, FILTER, OR SKIMMER WHILE THE PUMP IS OPERATING, OR SERIOUS INJURY COULD OCCUR DUE TO STRONG SUCTION!

CARE OF YOUR TURBO SWIM POOL

1. Chemical Use- Consult with your pool chemical provider about the proper treatment of your pool water. It is best to have your water tested, periodically, by a qualified pool chemical provider to determine what is required. REMEMBER THAT OVERCHLORINATION OF YOUR POOL WILL "BLEACH" OUT THE LINER, TURNING IT WHITE. THIS IS NOT COVERED UNDER YOUR WARRANTY. IF CHLORINE TABLETS ARE USED, USE A PROPER DISPENSER. DO NOT THROW TABLETS INTO THE POOL OR SKIMMER. It is best to run your pump whenever chlorine is being dispersed in the water.
2. The high quality membrane of your TurboSwim Pool is designed for long-term performance. Be aware that the white Top Rail membrane may tend to accumulate dirt from time to time. It is best to keep it clean by periodically cleaning it with a mild detergent. BE CAREFUL not to get the detergent into the pool water.
3. The elegant Dark Blue pool walls, like most dark materials, are more susceptible to the visual effects of abrasion, scratching or folding than lighter colored materials. Typically these surface marks can be removed using a mild solvent based cleaner such "Oops" and a soft cloth. Do not use any abrasive cleaner or paper towels etc. In some cases the marks cannot be completely removed, but the warm summer sun will also reduce the effect of these marks.

Winterization of Your Turbo Swim Pool

1. When winterizing your Turbo Swim Pool, it is recommended that winterization chemicals be used to greatly improve the condition of your pool when opening in the spring. Your Turbo Swim Dealer should have these chemicals, but, if not, other pool dealers should carry them in stock.
2. Begin the winterization process by draining the water from the pool down to a level below the Return, Eyeball fitting. Leave this wall fitting open to help maintain the water level throughout the winter.
3. Once the proper water depth has been reached, disconnect the entire Skimmer Assembly, including the interior hoses, from the pool wall and remove from the pool. The Skimmer lower wall fitting will need to be plugged from inside the pool.
4. Disconnect the exterior hoses from the pool walls. Then drain your pump and filter equipment, and along with the hoses store this equipment in an appropriate place.
5. We recommend the use of a winter cover to help keep out leaves and other debris from getting into the pool. A winter cover, along with a couple of cover pillows should be available from you local Turbo Swim Dealer.
6. Place the pillows in the pool at the desired interval and tie in place. Next, apply the winter cover over the pillows, and using the provided bungee cords, attach the cover to the pool legs.
7. DAMAGE TO THE POOL FROM ICE IS NOT COVERED UNDER THE WARRANTY.

Your TurboSwim Pool has been built with the finest materials and crafted for your family's enjoyment.

HOWEVER!

REMEMBER THAT IT CAN ALSO BE DANGEROUS IF NOT ATTENDED TO PROPERLY.

BE SURE TO INSTALL ACCORDING TO ALL LOCAL AND STATE BUILDING AND SAFETY CODES.

NEVER LEAVE CHILDREN UNATTENDED FOR ANY PERIOD OF TIME WITHOUT A QUALIFIED ADULT PRESENT.

NEVER ALLOW ANY NON SWIMMER IN THE POOL WITHOUT PROPER FLOATION DEVICE OR QUALIFIED PERSON PRESENT.

IT IS RECOMMENDED NOT TO DRINK ALCOHOLIC BEVERAGES OR INGEST OTHER REACTION IMPAIRMENT SUBSTANCES WHILE USING THE POOL.

MAKE CERTAIN THAT ALL ELECTRICAL CONNECTIONS ARE GFCI PROTECTED.

DO NOT DISASSEMBLE SKIMMER EXCEPT TO CLEAN OUT THE LEAF BASKET AND ONLY BY AN ADULT.

ALWAYS LOCK THE POOL ENTRY SYSTEM IN THE SAFE POSITION WHEN NOT IN USE.

**SHALLOW WATER- NEVER JUMP OR DIVE
INTO THE POOL**